

Field Feature Bill of Material (FFBM) PN 57G7490

REMOVAL of a Low Speed Scanner (FC 4720) from IBM 3745 Models X10/X1A, and from IBM 3746 Models A11 and A12

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3745 PN 57G7490 EC C38411 18JUN93

3745	PN 57G7490
FFBM	2 of 20
2	

EC C38411 18JUN93				
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Before Removal (steps 1-8)

1.0 Machines Affected

3745 Models 210/21A/310/31A/410/41A/610/61A and 3746 Models A11/A12.

2.0 Related BMs and ECs

None.

3.0 B/M(s) to be Used

Note: Review each numbered item in this section to determine your needs

3.1 FFBMs to be Used

- 57G7490 Installation instructions
- 66X0033 Low Speed Scanner removal (TSS)

3.2 As Required FFBMs

- 66X0038 Line adapter power supply removal (if you remove a line adapter in odd position)
- 66X0055 BPC1 card installation (following customer configuration)

4.0 Preparation

- 1. Familiarize yourself with the purpose and details of these removal instructions before negotiating machine time with the customer.
- 2. Check all the items and count the parts listed on the B/M to be used to determine whether all parts were received.

Notes:

a. A 01G-A1 board in base frame can be TSSB or TSST.

- A TSST board (used only in the 3745) can have TRSS, TSS, and/or HPTSS/ELA adapters installed.
- A TSSB board can have TSS and HPTSS/ELA adapters installed.
- b. The TSSB and TSST boards are shared between 2 IOC buses.
 - IOC bus group 1 drives adapters positions 1 through 4.
 - IOC bus group 2 drives adapters positions 5 through 8 in each board.
- 3. Using the HONE configurator sheet and the following tables, identify the frame and the scanner enclosure where the adapter will be removed, then identify the position of adapter cards and power (if required) to be removed.
- 4. The TSS removal can be performed either online (concurrent mode, NCP running, 3745 power ON), or offline (complete machine power DOWN, MOSS ALONE).

Important note —

- 1. The online removal of a TSS from 3745 Models X1A is disruptive for 3746-900 operations.
- 2. Ask the customer to deactivate all resources of the 3746-900 before removing the adapter.

Select the procedure according to the machine availability.

5. For 3745-X1A and 3746-900:

Configuration modification in a line adapter chain, in 3745-X1A with 3746-900 connected, requires the relocation of ACTIVE/PASSIVE bypass cards in IOC/DMA bus for proper signals propagation. This will be done in section 11.0. Parts to be used for relocation are part of the 3746-900 shipping group (holders, BPC1, ABP, cables...).

3745
FFBM

P	N 5	7G7490
3	of	20

EC C38411 18JUN93		
10001400		

- Table 1: TSS adapter removal in TSST board (01G-A1 board only).

Adapt.	Position	1	2	3	4	5	6	7	8
Inst. S	equence			1st	3rd			2nd	4th
CARDS	CSP	N/A	N/A	G2	Ј2	N/A	N/A	S2	U2
01G-A1	FESL	N/A	N/A	Н2	K2	N/A	N/A	Т2	V2
Power Supply	(PSTY4)	N	I/A	l .)9 I-B1	N	I/A	_	.1 I-D1

- Table 2: TSS adapter removal in TSSB board (01G-A1 only)

Adapt. Position	1	2	3	4	5	6	7	8
Inst. Sequence	1st	3rd	5th	7th	2nd	4th	6th	8th
CARDS CSP	E2	G2	Ј2	L2	N2	Q2	S2	U2
01G-A1 FESL	F2	Н2	K2	M2	P2	R2	Т2	V2
Power Supply (PSTY4)	08 01H-		09 01F) I-B1	10 01H-		11 01F	l H-D1

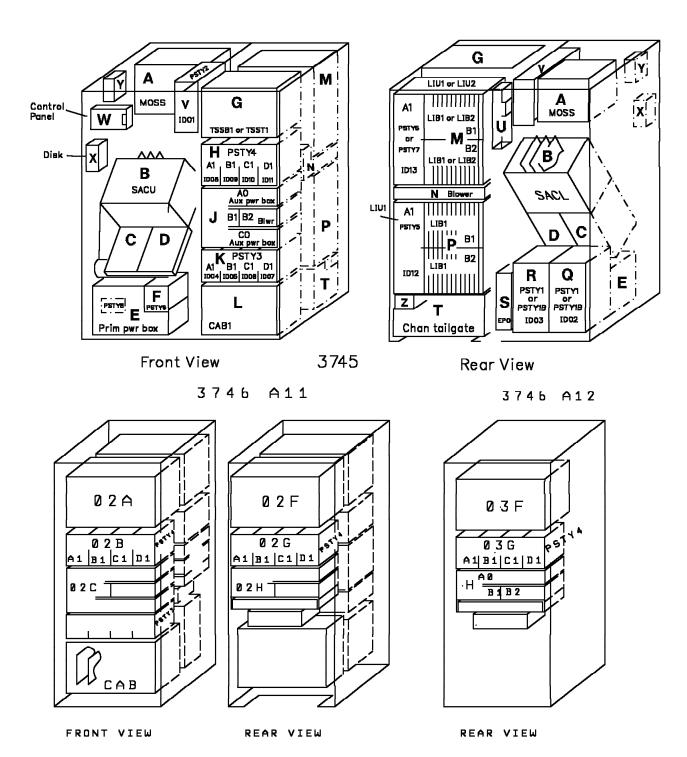
- Table 3: TSS adapter removal in: 02A-A1 (adapter frame 2)

or in: 02F-A1 (adapter frame 2)

or in: 03F-A1 (adapter frame 3)

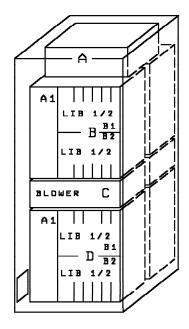
Adpt.pos.in 0	2A-A1	9	10	11	12	13	14	15	16
Power supply: ID (PSTY4) : Position		18 02B-A1		19 02B-B1		20 02B-C1		21 02B-D1	
[
Adpt.pos.in 0	2F-A1	17	18	19	20	21	22	23	24
Power supply: (PSTY4) : pos		22 02G-	=	23 020	3 3-B1	24 02G-	_	25 020	5 3-D1
Adpt.pos. in	03F-A1	25	26	27	28	29	30	31	32
Power supply: (PSTY4) : pos		26 03G-		030	7 G-B1	28 03G-		030) G-D1
Cards Position in	CSP	E2	G2	Ј2	L2	N2	Q2	S2	U2
TSSB	FESL	F2	Н2	K2	M2	P2	R2	Т2	V2

	PN 57G7490 4 of 20	EC C38411 18JUN93				
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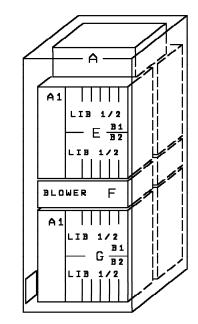


	PN 57G7490 5 of 20	EC C38411 18JUN93				
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3746 MODEL L14/L15/L16







REAR VIEW

5.0 Program Update

5.1 Diagnostic Programs

To reflect this change, CDF will be performed in step 11.0.. This is essential to allow the internal diagnostics to be run properly.

5.2 System Programs

The customer must update the control program to implement this change.

6.0 Purpose and Description

6.1 Purpose

Remove a Low Speed Scanner (TSS).

6.2 Description

Remove adapter cards and associated power supply (if required).

7.0 Removal Time

FFBM	Machine hours	System Hours
66X0033 (TSS)		
with 66X0055 (BPC1)	1.0	00.0
66X0038 (power)	0.4	00.0
Test Time	0.6	0.00
Total Time	2.0	0.00

Add 0.3 for ABP card relocation (if 3746-900 attached).

8.0 Tools/Materials Required

ESD kit (PN 6428316).

3745	PN 57G7490
FFBM	6 of 20

EC C38411		
18JUN93		

Removal (steps 9-11)

9.0 Safety

- The adapter removal can be performed either online or offline.
- Review the Safety Notices and the Safety Inspection Procedures located at the beginning of the 3745 Maintenance Information Procedures (MIP) manual (SY33-2054).

10.0 Details of Removal

- If you are removing an adapter with the machine POWER ON, go to Step 10.2, "Adapter Removal Online (3745 Power ON)" on page 8.
- If you have complete machine availability for POWER OFF, continue.

10.1 Adapter Removal Offline (3745 Power OFF)

Before the removal, ask the customer:

- To set all the lines and channel addresses offline for this controller.
- To deactivate all resources of the 3745 and the 3746-900 (if installed).
- For the maintenance password.
- To logoff the console, if not already done.

10.1.1 From the 3745 Control Panel

- ___ 1. Check that Power Control displays 3.
- 2. If it does not, record the value __. Set the Power Control value to 3. Press the Validate key.
 - If you are removing an adapter from a Model X1A, go to Step 10.1.3, "Log the Service Processor on."
- Otherwise, continue.

10.1.2 Log the 3745-X10 Console on

- __ 1. From the CA INTERFACE DISPLAY screen, record Enabled channel adapters.

 Then, disable all channel adapters.
- 2. Wait for Interface Status Disabled for all CAs. Press F4.
- __ 3. Enter the maintenance password, press **Send**.

Note: If Model 410/610, the CCU must be selected with **CSR** function before **RST**. Perform the **CSR/RST** sequence for each CCU.

- 4. If the CCU is running, enter CSR and select CCU A or/and CCU B. Then, enter RST to reset the CCU(s). The MOSS goes in MOSS ALONE state.
 - Go to Step 10.1.5, "Display the CDF" on page 8.

10.1.3 Log the Service Processor on

- 1. On the MOSS-E View window, click on Program.
- Click on LOG ON MOSS-E.
- 3. Enter the maintenance password, pressEnter.

10.1.4 Open MOSS/MOSS-E Session

- __ 1. On the **MOSS-E View** window, double click on the icon of the identified 3745.
- 2. On the 3745 Menu window, double click on MOSS Console.
 - 3. When **MOSS Console** screen is displayed, enter **CID**, press **Enter**.
- 4. From the CA INTERF DISPLAY screen, record Enabled channel adapters. Then, disable all channel adapters.
- __ 5. When all CAs are **DISABLED**, press **F1**.

Note: On Models 41A/61A, CCU must be selected with **CSR** function before performing **RST**.

Perform CSR/RST sequence for each CCU.

- 6. If CCU running, enter CSR and select CCU A or CCU B. Then, enter RST to reset CCU(s).
 - The MOSS goes in MOSS ALONE state.

3745 FFBM PN 57G7490 7 of 20 EC C38411 18JUN93

10.1.5 Display the CDF

Note: From this point, the Send key is used only for a local console. For a Service Processor, press the Enter key.

- 1. Enter CDF, press Send/Enter.
- 2. Enter 1 (DISPLAY/UPDATE), press Send/Enter.
- 3. Enter 7 (LINE ADAPTERS (LA)), press Send/Enter.

Check for the presence of a Y for the LA position to be removed according to the HONE configurator sheet.

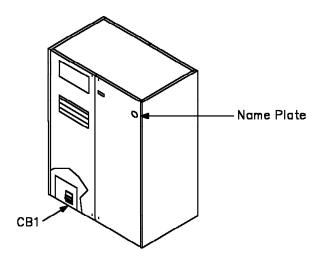
Press F1.

10.1.6 Run the Diagnostics

- Enter ODG, press Send.
- 2. Select **IOCB**, enter **3**, press **Send**.
- When NO ERROR FOUND is displayed, press
- If an error is reported, see the MIP, Chapter 2, and follow the appropriate procedure.

10.1.7 Power OFF

- 1. From the 3745 control panel, press the Power OFF key.
- 2. Open the left cover of the 3745, then switch CB1 OFF.



· Go to Step 10.3, "TSS Removal" on page 10.

10.2 Adapter Removal Online (3745 Power ON)

Before the removal, ask the customer:

- 1. For the maintenance password.
- 2. To logoff the console, if not already done.
- 3. To deactivate all resources on the 3746 Model 900, if attached.
 - 4. If the identified adapter to be removed is in an EVEN position, notify the customer to de-activate all the lines connected on the ODD adapter fed by the same power supply (refer to table in Step 4.0, "Preparation" on page 3).

10.2.1 From the 3745 Control Panel

- 1. Check that Power Control displays 3.
- 2. If it does not, record the value ___. Set the Power Control value to 3. Press the Validate key.
 - · If you are removing an adapter from a Model X1A, go to Step 10.2.3, "Log the Service Processor on" on page 9.
 - Otherwise, continue.

10.2.2 From the 3745-X10 Console

- 1. When the CA INTERFACE DISPLAY Screen is displayed, press F4.
- 2. Enter the maintenance password, press Send.
 - Go to Step 10.2.5, "Display the CDF" on page 9.

3745 **FFBM**

PN 57G7490 8 of 20

EC C38411		
18JUN93		

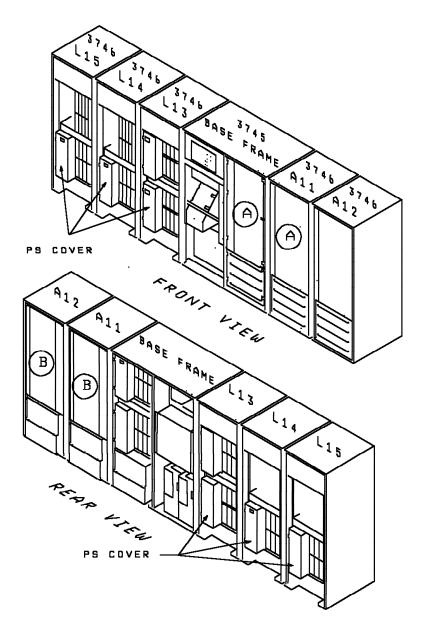
10.2.3 Log the Service Processor on	press Send/Enter .			
1. On the MOSS-E View window, click on	2. Enter 1 (SELECT), press Send/Enter.			
Program.	3. In the data entry, enter 1 (SELECT), press Send/Enter.			
2. Click on LOG ON MOSS-E.	4. Enter the number of the adapter,			
3. Enter the maintenance password, press Enter.	press Send/Enter .			
10.2.4 Open MOSS/MOSS-E Session	5. Move the cursor to the data entry area. Enter 2 (CONNECT/DISC), press Send/Enter.			
1. On the MOSS-E View window, double click on the icon of the identified 3745.	6. Enter DS , press Send/Enter .			
2. On the 3745 Menu window, double click on MOSS Console .	7. Press F1 .			
Wait for the MOSS Console screen.	10.2.7 Power OFF the PSTY4			
10.2.5 Display the CDF	— Warning US ONLY —			
Note: From this point, the Send key is used only for a local console. For a Service Processor, press the Enter key.	If there is a mix of PSTY4 vendors in the frame, and normal power removal procedures are used to power down more than one supply, a false NOREPLY indication may			
1. Enter CDF, press Send/Enter.	occur. To avoid this condition, remove power from one PSTY4, remove the associ-			
2. Enter 7 (LINE ADAPTERS (LA)), press Send/Enter . Check for the presence of a Y for the LA position to be removed according to the <i>HONE configurator sheet</i> .	ated adapter(s) (Step 10.3, "TSS Removal" on page 10) and restore power to that PSTY (UXX from POS screen). This sequence can be repeated for the remaining PSTY4(s).			
3. Press F1 .	N			
 If you are removing an adapter from an ODD position (1 or 5), go to Step 10.3, "TSS Removal" on page 10. Otherwise, continue. 	Note: If you remove an adapter from an EVEN position, you must power OFF the PSTY4 driving the adjacent ODD LA (see table in Step 4.0, "Preparation" on page 3). 1. Enter POS, press Send/Enter 2. Enter 1 (Display 3745),			
10.2.6 Adapter Disconnect from NCP	press Send/Enter . On the displayed screen, check that the status of the identified PSTY4 is UP.			
Note: If you remove an adapter from an EVEN position, you must also disconnect from the NCP the adjacent ODD LA powered by the same PSTY4 (see table in Step 4.0, "Preparation" on page 3). Follow this procedure for the first adapter (1 or 5), and repeat these Steps for the second (2 and 6). 1. Enter TRS (TRSS services),	Then, enter DXX (XX being the PSTY4 ID). press Send/Enter. 3. Enter Y (to confirm), press Send/Enter. Verify that the power supply goes to the DOWN state.			

PN 57G7490 9 of 20	EC C38411 18JUN93		



10.3 TSS Removal

Warning: Follow the existing ESD procedures when handling logic parts.

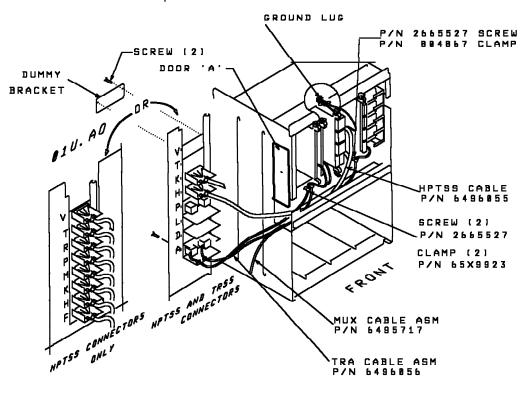


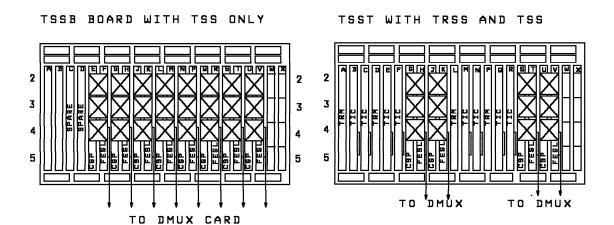
- ___ 1. With the *HONE configurator sheet* and the tables in Step 4.0, "Preparation" on page 3 identify the frame where the adapter will be removed.
- ___ 2. Open the corresponding system cover, then a shield (if present) and locate the line adapter enclosure (01G, 02A, 02F, 03F) where the adapter will be removed.

3745	PN 57G749
FFBM	10 of 20

EC C38411		
18JUN93		

__ 3. Slide the door marked 'A' up.





3745	PN 57G7490	EC C38411		
FFBM	11 of 20	18JUN93		



10.3.1 Card Removal

 Identify the adapter cards; then unplug the 3 crossovers from the top connectors card 	ds.
 2. Unplug the 2 TSS cards, then the MUX cable from the FESL card.	
Insert the removed cards into the bags provided by this FFB/M.	

10.3.2 BPC1 Card Installation (if Required)

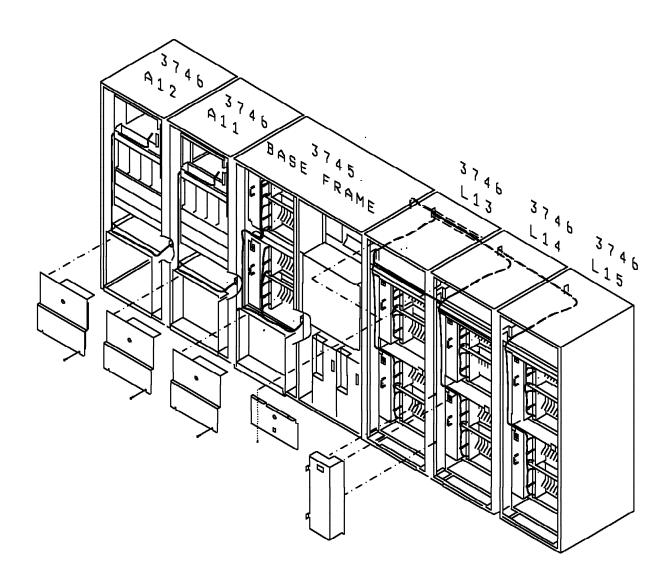
When you remove a TSS, the machine should be reconfigured; no hole is authorized. But, following the customer configuration, a BPC1 may be shipped.

- __ 1. Mount the extender (PN 1953093) on the BPC1 card. Plug the card in place of the removed CSP card, position 4. Secure it with an intermix bracket (PN 1953110).
- ___ 2. Install one dummy card (PN 2733278) in FESL position.

10.3.3 MUX Cable Removal

- 1. Remove the clamp (PN 804867) (one screw) securing the MUX cable on the scanner enclosure.
 - With the *HONE configurator sheet*, identify and locate the LIU1 or LIU2, and the DMUX/SMUX card associated with the scanner.
 - You may use also YZ839 to determine the DMUX/SMUX/LINE ENCLOSURE/ SCANNER relationship.

	PN 57G7490 12 of 20	EC C38411 18JUN93				
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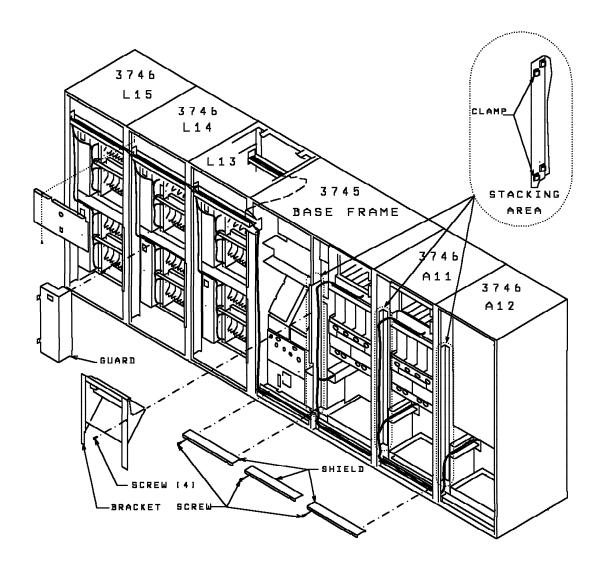


2. Open corresponding system cover; then, remove the guard over the identified DMUX/SMUX card (four screws).
Save for the reinstallation.

__ 3. Unplug the MUX cable from the DMUX/SMUX card (socket W or Z), and remove the cable from the machine.

Note: The DMUX/SMUX card is located in position B0 of each LIB board. You may have to remove several covers on raceway or shields to remove the MUX cable.

	PN 57G7490 13 of 20	EC C38411 18JUN93				
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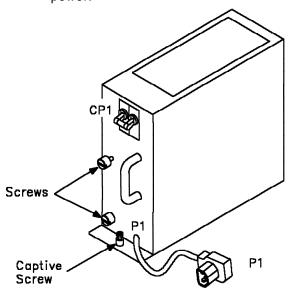
10.3.4 Power Removal

- If the complete 3745 is powered OFF, continue.
- Otherwise, go to Step 10.4, "Covers" on page 15.
- If you remove a line adapter from an odd position (1 or 5), and the next adjacent adapter position is empty, you must remove the associated power block (PSTY4).
- Otherwise, go to Step 10.4, "Covers" on page 15.

	PN 57G7490 14 of 20	EC C38411 18JUN93				
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10.3.5 PSTY4 Removal (ODD Adapter, 3745 Power OFF)

- 1. Under the enclosure where you have removed the adapter, identify (with table in Step 4.0, "Preparation" on page 3) the PSTY4 to be removed.
- 2. On the PSTY4, set the CP1 OFF.
- 3. Unplug the PSTY4 cable P1 from the connector (J1, J2, J3, or J4 of the auxiliary power box) just under the PSTY4.
- 4. Unfasten the two front screws, then the captive screw at the bottom front of the power.



- 5. Slide the PSTY4 out of the enclosure.
- 6. Install a dummy bracket (PN 58X9377) with a screw (PN 2665527) in the same location.

10.4 Covers

- 1. Slide down the door marked 'A' on the left side of adapter enclosure (see the second figure in Step 10.3, "TSS Removal" on page 10).
- 2. Reinstall covers and shields removed in previous Steps.

- If you have removed the adapter with complete 3745 POWER ON, go to Step 11.2, "Test Procedure After an adapter Removal (3745 Power ON)" on page 17.
- Otherwise, continue.

10.5 Power ON

Switch CB1 ON, and close the system covers. From the 3745 control panel:

- 1. Set the Function indicator to 1. Press the Validate kev.
 - 2. Press the Power ON Reset key.

The MOSS IML is completed when FOE is displayed.

11.0 Test Procedures

Note: During the following procedures some Alarm messages may be displayed on the screen, these can be removed by clicking on **OK**.

11.1 Test Procedure After **Complete POWER OFF**

- · If you have removed an adapter from a Model X1A, go to Step 11.1.2, "Open MOSS/MOSS-E Session" on page 16.
- · Otherwise, continue.

11.1.1 From the 3745-X10 Console

- 1. When the CA INTERFACE DISPLAY screen is displayed, press F4.
- 2. Enter the maintenance password, press Send.
 - If you have not removed a PSTY4, go to Step 11.1.4, "Update the CDF" on page 16.
 - Otherwise, go to Step 11.1.3, "Create the Power Configuration Table" on page 16.

3745	PN 57G7490	EC C38411		
FFBM	15 of 20	18JUN93		

11.1.2 Open MOSS/MOSS-E Session

From the Service Processor:

- __ 1. Wait until the 3745 icon becomes PURPLE.
- 2. On the 3745 Menu window, double click on MOSS console.
 - If you have not removed a PSTY4, go to Step 11.1.4, "Update the CDF."
 - · Otherwise, continue.

11.1.3 Create the Power Configuration Table

- __ 1. Enter **POS**, press **Send/Enter**.
- 2. Enter **C** (RE-CREATE), press **Send/Enter**.
- 3. When Created power configuration table is displayed, check that the ID of the PSTY4 you have removed is blanked (-).
- 4. Enter a Y to confirm, press Send/Enter. Press F1.

11.1.4 Update the CDF

- __ 1. Enter CDF, press Send/Enter.
- 2. Enter 4 (VERIFY), press Send/Enter. The values from the CDF DATA and the MACHINE DATA should be identical, except for the adapter you have just removed.
- 3. To update the CDF with machine values, enter 2, press Send/Enter.
- When CDF VERIFY COMPLETED is displayed, press F6.
- If adapters are not recognized, see the MIP,
 Chapter 1, and follow appropriate procedure.

11.1.5 Display the CDF

- Enter CDF, press Send/Enter.
- 2. Enter 1 (DISPLAY/UPDATE), press Send/Enter.
- 3. Enter 7 (LINE ADAPTERS (LA)), press Send/Enter.

An **N** should appear under the LA number you have just removed. Press **F1**.

11.1.6 Save Hard Disk Contents Onto the Backup Set of Diskettes

- 1. Select **DIF**, press **Send/Enter**.
- 2. Select 2. Enter the date and save-ID, press Send/Enter.
 - Follow the prompts on the console.
- __ 3. When the function is completed, press F1.
 - If you have removed an adapter from a Model X1A, go to Step 11.1.8, "Relocate the Bypass Cards."
 - · Otherwise, continue.

11.1.7 Log the 3745-X10 Console off

Re-enable the channel adapters disabled in Step 10.1.2, "Log the 3745-X10 Console on" on page 7.

• Go to Step 11.1.10, "General IPL" on page 17.

11.1.8 Relocate the Bypass Cards

Note: Follow this Step if a 3746-900 is attached. From the Service Processor:

- __ 1. On the **3745 Function Selection** screen, enter **OFF**, press **Enter**.
- __ 2. On the 3745 menu window, click on OPERATION MANAGEMENT.
- __ 3. Double click on Locate Bypass Card Position.
- ___ 4. Follow the instructions.

Note: Refer to the *3746 Model 900 Installation Guide* (SY33-2088), Chapter 4, cabling the IOC/DMA buses.

	PN 57G7490 16 of 20	EC C38411 18JUN93				
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11.1.9 Logoff MOSS-E

- 1. On the 3745 Menu window, double click on MOSS Console.
- 2. Enter CID, press Enter.
- 3. Enable the channel adapter recorded in Step 10.1.2, "Log the 3745-X10 Console on" on page 7. Wait until all channels are E in the E/D REQUEST column. Press F1.
- 4. Enter OFF, press Enter.
- 5. On the 3745 Menu window, click on Function. Then, click on Exit.
- 6. On the MOSS-E View window, click on Program.
- 7. Click on LOG OFF MOSS-E.

11.1.10 General IPL

From the 3745 Control Panel:

- 1. Set the Power Control indicator to its original value recorded in Step 10.1.1, "From the 3745 Control Panel" on page 7.
- 2. Set the Function indicator value to 0 (general IPL). Press the Validate key.

The general IPL starts.

- If FF4 is displayed on the control panel, ask the customer to load the control program.
- · If the control program is loaded from the hard disk, 000 will be displayed when IPL is successful.

Note: The control program load can fail if a mismatch exists between the control program and the hardware configuration.

• Go to Step "After Removal (steps 12-15)" on page 19.

11.2 Test Procedure After an adapter Removal (3745 Power ON)

11.2.1 Set the Power Supply UP

Note: The PSTY4 must be powered on to allow the CDF update. On the local console: POS function screen.

- 1. The power status is **DOWN** for the PSTY4.
- 2. Enter **UXX** to set the power supply **UP**. Verify that the PSTY4 goes to the UP state.
- 3. Press **F1**.

11.2.2 Update the CDF

- _ 1. Enter CDF, press Send/Enter.
- 2. Enter 7 (LINE ADAPTERS (LA)), press Send/Enter.

A Y is still displayed under the LA you have just removed.

- ___ 3. Enter the LA number, press Send/Enter.
- 4. Press F5 (UPDATE).
- 5. Enter 2 (DELETE LA), press Send/Enter.
- 6. When CDF LA CHANGE COMPLETED is displayed, press F6.
- 7. An N is now displayed under the LA number. Press F1.
 - If you have removed an adapter from an EVEN position, go to Step 11.2.6, "Concurrent Diagnostics" on page 18.
 - If you have removed an adapter from an ODD position (1 or 5), and if the next adjacent adapter position is empty, you must remove a PSTY4. Then, continue.

	PN 57G7490 17 of 20	EC C38411 18JUN93				
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11.2.3 Power OFF the PSTY4

- 1. Enter POS, press Send/Enter.
- __ 2. Select the frame where the PSTY4 is installed.

The power status is **UP** for the identified PSTY4.

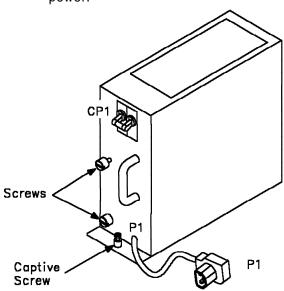
3. Enter DXX (XX being the PSTY4 ID), to set the power DOWN.

Verify that the PSTY4 goes to the **DOWN** state.

Press F6.

11.2.4 PSTY4 Removal

- 1. Under the enclosure where you have removed the adapter, identify (with table in Step 4.0, "Preparation" on page 3) the PSTY4 to be removed.
- 2. On the PSTY4, set the CP1 OFF.
- 3. Unplug the PSTY4 cable P1 from the connector (J1, J2, J3, or J4 of the auxiliary power box) just under the PSTY4.
- 4. Unfasten the two front screws, then the captive screw at the bottom front of the power.



- Slide the PSTY4 out of the enclosure.
- 6. Install a dummy bracket (PN 58X9377) with a screw (PN 2665527) in the same location.

11.2.5 Create the Power Configuration Table

- Enter C (CREATE), press Send/Enter.
 Verify that the ID of the PSTY4 you have removed is blanked (-).
- Enter a Y to confirm, press Send/Enter. Press F1.

11.2.6 Concurrent DiagnosticsNone.

11.2.7 Adapter Reconnect to the NCP

- 1. Enter TRS, press Send/Enter.
- 2. Enter 1 (SELECT), press Send/Enter. Enter the adapter number, press Send/Enter.
- __ 3. Move the cursor to the data entry area, enter 2 (CONNECT/DISC). Press Send/Enter. Enter CT (CONNECT), press Send/Enter.
- 4. Press **F1**.

Notify the customer to re-activate all the rings attached to the TRSS.

11.2.8 Set the MOSS Offline

Note: If the 3745 is a Model 410/41A/610/61A, the CCU must be selected with **CSR** function before performing **MOF** function.

Perform **CSR/MOF** sequence for each CCU.

- 1. Enter MOF, press Send/Enter.
- 2. Press **F1**.

11.2.9 Save Hard Disk Contents Onto the Backup Set of Diskettes

- __ 1. Enter **DIF**, press **Send/Enter**.
- 2. Enter 2, press Send/Enter. Enter the date and save-ID and press Send/Enter.

Follow the prompts on the console.

3. When function is completed, press F1.

3745 PN 57G7490 FFBM 18 of 20

EC C38411		
18JUN93		

- If you have removed an adapter from a Model X1A, go to Step 11.2.11, "Logoff the Service Processor" on page 19.
- Otherwise, continue.

11.2.10 Logoff the 3745-X10 Console

Ask the customer to activate resources on new adapter if NCP is configured.

• Go to Step "After Removal (steps 12-15)."

11.2.11 Logoff the Service Processor

- __ 1. Enter MON, press Enter.
- __ 2. Enter **OFF**, press **Enter**.
- __ 3. On the MOSS-E View window, click on Program.
- 4. Click on LOGOFF MOSS-E.

After Removal (steps 12-15)

12.0 Field Updating

None.

13.0 Publications Update

None.

14.0 Parts Disposition

14.1 Purchased Machines

Refer to the parts ownership matrix to determine the correct owner of removed/unused parts.

- For EMEA/APG/AG Areas, refer to *Hardware* and *General Service Code Description*.
- For Domestic Areas, return parts to the customer.

15.0 Machine Records

- Install the new MACHINE HISTORY supplied.
- Report installation and quality to existing procedures.

End of instructions.

3745	PN 57G7490
FRM	19 of 20

EC C38411		
18JUN93		

3745 PN 57G7490 FFBM 20 of 20 EC C38411 18JUN93 Headings

<u>id</u>	<u>File</u>	<u>Page</u>	References
DD	P57G7490 SCRIPT	3	4.0, Preparation 8, 9, 9, 10, 15, 18
00	P57G7490 SCRIPT	7	10.1.1, From the 3745 Control Panel
SP3	P57G7490 SCRIPT	7	10.1.2, Log the 3745-X10 Console on 16, 17
SP1	P57G7490 SCRIPT	7	10.1.3, Log the Service Processor on
CDF1	P57G7490 SCRIPT	8	10.1.5, Display the CDF
PO	P57G7490 SCRIPT	_	/
ВВ	P57G7490 SCRIPT	8	10.1.7, Power OFF 10.2, Adapter Removal Online (3745 Power ON)
SP2	P57G7490 SCRIPT	9	7 10.2.3, Log the Service Processor on
CDF2	P57G7490 SCRIPT	9	8 10.2.5, Display the CDF
EE	P57G7490 SCRIPT		8
FF	P57G7490 SCRIPT	9	10.2.6, Adapter Disconnect from NCP
CC	P57G7490 SCRIPT	9	10.2.7, Power OFF the PSTY4
		10	10.3, TSS Removal 8, 9, 9, 15
JJ	P57G7490 SCRIPT	15	10.4, Covers 14, 14
AA	P57G7490 SCRIPT	15	11.0, Test Procedures
SP6	P57G7490 SCRIPT	16	11.1.2, Open MOSS/MOSS-E Session
PCT	P57G7490 SCRIPT	16	11.1.3, Create the Power Configuration Table
LL	P57G7490 SCRIPT	16	11.1.4, Update the CDF
SP4	P57G7490 SCRIPT	16	15, 16 11.1.8, Relocate the Bypass Cards
IPL	P57G7490 SCRIPT	17	16 11.1.10, General IPL
KK	P57G7490 SCRIPT	17	16 11.2, Test Procedure After an adapter Removal (3745 Power ON)
CDF3	P57G7490 SCRIPT		15
QQ	P57G7490 SCRIPT	17	11.2.2, Update the CDF
		18	11.2.6, Concurrent Diagnostics 17
SP5	P57G7490 SCRIPT	19	11.2.11, Logoff the Service Processor
PP	AFTRINSR	19	After Removal (steps 12-15) 17, 19

Processing Options

Runtime	values:	
	Document fileid	P57G7490 SCRIPT
	Document type	PNCDOC
	Document style	FBII
	Profile	EDFPRF30
	Service Level	21Jun90
	SCRIPT/VS Release	3.2.1
	Date	93.06.18
	Time	13:05:35
	Device	3820A
	Number of Passes	4
	Index	YES
	SYSVAR G	INLINE
	SYSVAR P	3820
	SYSVAR R	XREF
	SYSVAR U	FNT382SS
	SYSVAR W	XREF
Formattir	ng values used:	NO
	Annotation	NO
	Cross reference listing	YES
	Cross reference head prefix only	
	Dialog	LABEL
	Duplex	SB
	DVCF conditions file	(none)
	DVCF value 1	(none)
	DVCF value 2	(none)
	DVCF value 3	(none)
	DVCF value 4	(none)
	DVCF value 5	(none)
	DVCF value 6	(none)
	DVCF value 7	(none)
	DVCF value 8	(none)
	DVCF value 9	(none)
	Explode	NO ´
	Figure list on new page	YES
	Figure/table number separation	YES
	Folio-by-chapter	NO
	Head 0 body text	(none)
	Head 1 body text	(none)
	Hyphenation	YES
	Justification	NO
	Language	ENGL
	Layout	2
	Leader dots	YES
	Master index	(none)
	Partial TOC (maximum level)	
	Partial TOC (new page after)	INI INE
	Print example id's	NO
	Print cross reference page numbers	
	Process value	
	Punctuation move characters	
	Read cross-reference file	
	Running heading/footing rule	
	Show index entries	
	Table of Contents (maximum level)	
	Table list on new page	I EO
	Title page (draft) alignment	VDEE
	Write cross-reference file	∧KEF

Imbed Trace

Page 3	X1A900
Page 7	LOGONLC
Page 7	LOGONSP
Page 7	PRESSEND
Page 8	LOGONSP2
Page 9	PRESSEND
Page 15	NOTE1
Page 16	BYPASS
Page 17	LOGOFFSP
Page 19	AFTRINSR